



Basic Selection Chipbreakers WB00030100-00


| | Operation | Finishing |
|--|-----------|-----------|
| | Grade | SH730 |
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| | | |
|-------------------------------------|-------------|--|
| P Steel Continuous | Chipbreaker | W08  |
| | Vc (SFM) | (150-600) |
| | ap (in) | (.001-.020) |
| | f (in/rev) | (.0005-.003) |
| | fe (in) | .008 |


| | Operation | Finishing |
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| | | |
|---|-------------|--|
| M Stainless Continuous | Chipbreaker | W08  |
| | Vc (SFM) | (100-500) |
| | ap (in) | (.001-.020) |
| | f (in/rev) | (.0005-.003) |
| | fe (in) | .008 |

| | Operation | Finishing |
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| | | |
|---|-------------|--|
| K Cast Iron Continuous | Chipbreaker | W08  |
| | Vc (SFM) | (100-400) |
| | ap (in) | (.001-.080) |
| | f (in/rev) | (.0005-.004) |
| | fe (in) | .015 |

| | Operation | Finishing |
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| | | |
|---|-------------|--|
| N Non-ferrous Continuous | Chipbreaker | W08  |
| | Vc (SFM) | (400-3000) |
| | ap (in) | (.001-.040) |
| | f (in/rev) | (.0005-.004) |
| | fe (in) | .008 |